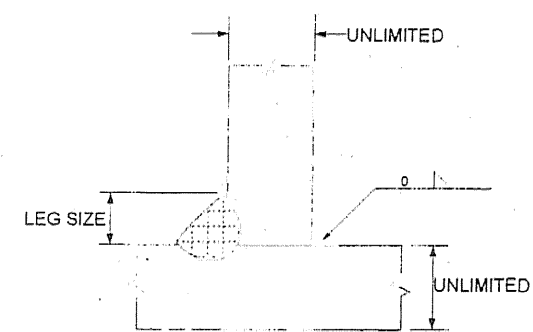


Joint Detail



MEMO

THIS PROCEDURE APPLIES TO TACK WELDING ONLY.
TACK LEG SIZE SHALL BE 1/8" OR 3/16".